Reccomended Spare/Replacement Parts for Your Machine

Customer Name	ACIETA
Job Number	FC-25-23132 (1 & 2)
Part Name	Ceramic Inner Body (2 Types)

Feeding Concepts Inc.
317.773.2040
Parts@feedingconcepts.com

Please send all request for quotes and purchase orders to parts@feedingconcepts.com. All credit card transactions must be done through our Quote Valet system

FCI Part Number	Description	Quantity on Machine Shipped	Notes
FC-25-23132-1 Drive Unit Parts	**Ceramic Inner Body with Slots**		
E-0379	E Series Vibratory Coil for Drive Unit	2	
SP-15-38	3/8" Steel Springs for 15" Drive Unit	8	
SP-15-14	1/4" Steel Springs for 15" Drive Unit	1	
#24	Rubber Isolation Feet for Drive Unit	4	
FC-25-23132-2 Drive Unit Parts	**Ceramic Inner Body without Slots**		
E-0379	E Series Vibratory Coil for Drive Unit	2	
SP-15-38	3/8" Steel Springs for 15" Drive Unit	8	
SP-15-18	1/8" Steel Springs for 15" Drive Unit	2	
#24	Rubber Isolation Feet for Drive Unit	4	
2" x 60" Outfeed Conveyor Parts	SN: 414329		
U1-02-060	Replacement Belt for 2 x 60 Conveyor, U1 White Urethane	1	

30-7402A	Replacement Idler Pulley Assembly	1	Includes Pulley, Bearings, Bearing Adapters, Tension Washers and Screws
40-4003-RA-SM5M	Replacement Drive Pulley Assembly	1	Includes Pulley Side Mount, O/U Drive Shaft, Set Screws, Fiber Washers and spherical OD Bearings
BLM460SHP-GFV	Oriental Motor Brushless DC Motor	1	
GFV-4G15AS	15:1 Gearhead for Motor	1	
CC040KHBLF	Oriental Motor 4M Cable for Motor to Driver	1	
2" x 30" Outfeed Conveyor Parts	**SN: 414324**		
U1-02-030	Replacement Belt for 2 x 30 Conveyor, U1 White Urethane	1	
30-7402A	Replacement Idler Pulley Assembly	1	Includes Pulley, Bearings, Bearing Adapters, Tension Washers and Screws
40-4003-RA-SM5M	Replacement Drive Pulley Assembly	1	Includes Pulley Side Mount, O/U Drive Shaft, Set Screws, Fiber Washers and spherical OD Bearings
BLM460SHP-GFV	Oriental Motor Brushless DC Motor	1	
GFV-4G15AS	15:1 Gearhead for Motor	1	
CC040KHBLF	Oriental Motor 5M Cable for Motor to Driver	1	
Hopper Driver Parts			
E-0185	E Series Vibratory Coil for Hopper Driver	2	1 on Each
SP-HP-18	1/8" Springs for Hopper Driver	6	3 on Each
#27	Rubber Isolation Feet for Hopper Driver	8	4 on Each
Sensors and Cables			
LR-X100C	Keyence Laser Sensor for Track Switches for Upper Lock Plate	4	
Q4XTBLAF500Q8	Banner Q4X Series Sensor for Bowl Level for Black Body and Upper Lock Plate	2	

RKMV3-224/5M	Lumberg M8 Cordset for LR-X100C Sensors	4	
RKT4-225/5M	Lumberg M12 Cordset for Q4X Sensors, and AV4000 Valve	3	
Pneumatics			
AW40-N03E-Z-D	SMC Air Filter / Regulator	1	
AV4000-N04-5K0ZB-Z-A	SMC Soft Start Valve	1	
HA000-06-1/4-1/2	6 Port Manifold for Air Outlet to Air Jets	1	
FCI100	Flexible, Mountable Airjets	6	
Other			
M100-34-6	Machine Leveling Feet	4	
RD-10-3	Rubber Center Dome, 10" Diameter, 3" Height	2	1 on Each
Control Box Components			
3025570000	Weidmuller, 1PH, PRO ECO II, 120W 24V 5A, Switch-Mode Power Supply	1	
121-000-2005	Rodix FC-205 Plus Controller for Bowls, Hoppers, and Inline	4	
BLE2D60-A	Oriental Motor, Driver for WB Hopper and Outfeed	2	
2080-L50E-24QBB	Allen-Bradley Micro 850 PLC	1	
2080-IQ8OB4	Allen-Bradley I/O Module for PLC	1	
1122770000	Weidmuller, TERMSERIES, Relays, No. Of Contacts: 1CO SPDT	5	
1122750000	Weidmuller, TERMSERIES, Relay module, Number of contacts: 1 CO	4	
B1N1C3	Noark Electric 3A Circuit Breaker	3	
EX9IL2N3	NOARK Electric, 22mm Pilot Light, Curve Lampshade Style, Green in Color, Operating Voltage 110 VAC	2	
EX9PBA31	Noark Electric 22mm Pushbutton Non-Illuminated - Momentary Flush, 1-N/O	3	